

# GSWO3AIME20

# Low Cost Gas Sensor based on tungsten

# trioxide (WO<sub>3</sub>) nanoparticles

#### **MAIN FEATURES**

- Low cost
- Low power consumption
- Small size
- Long lifespan
- 2 integrated gas sensors
- Integrated temperature sensor
- Integrated heater
- Especially designed to detect CH<sub>3</sub>CH<sub>2</sub>OH and NH<sub>3</sub>with high reliability
- 10-Lead TO-5 metal can package
- Passive sensor

#### **GENERAL DESCRIPTION**



The GSW03AIME20 is a fully integrated, pin-compatible, gas sensor with a detection system based

on  $WO_3$  nanoparticles. The sensor is composed of two identical interdigitated combs hosting the nanoparticles tubes. By settling down on the nanoparticles, the gas molecules of the environment change the combs resistivity, depending on their nature and concentration. The operating

temperature can be selected with the integrated heater resistor made of a N-doped poly-silicon layer. An additional aluminium resistor acts as a temperature sensor to retrieve the operating temperature of the measurement.

#### FUNCTIONNAL DIAGRAM



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## **PIN CONFIGURATION**

Pin number	Description				
1	NC				
2	Temperature sensor (Al resistor)				
3	Gas sensor 1				
4	Heater resistor (N-poly resistor)				
5	Gas sensor 1				
6	NC				
7	Temperature sensor (Al resistor)				
8	Gas sensor 2				
9	Heater resistor (N-poly resistor)				
10	Gas sensor 2				



# **SPECIFICATIONS**

Table 1.

PARAMETER	TEST CONDITION	MIN	ТҮР	MAX	UNIT
Temperature sensor					
Input impedance ( $R_{Al}$ )	T = 25°C	60	71	80	Ω
Operating voltage	T = 25°C	-	5	10	V
Heater resistor					
Input impedance $(R_h)$	T = 25°C	60	80	105	Ω
Operating voltage	T = 25°C	-	7,5	15	V
Gas sensor					
Input impedance ( $R_{gas_T=25^{\circ}C}$ )	T = 25°C	-	10	-	GΩ
Input impedance ( $R_{gas_T=250^{\circ}C}$ )	T = 250°C	2	20	250	MΩ
Operating voltage	T = 25°C	-	20	20	V
CH <sub>3</sub> CH <sub>2</sub> OH detection					
Impedance variation : $\Delta R/R_{gas_T=250^{\circ}C}$	T = 250°C	20	34	54	%
Response time τ	T = 250°C	10	20	30	S
Sensitivity	T = 250°C	- 54 -		-	kΩ/ppm
NH <sub>3</sub> detection					
Impedance variation : $\Delta R/R_{gas_T=250^{\circ}C}$	T = 250°C	T = 250°C 45 82		140	%
Response time τ	T = 250°C	°C 4 -		25	S
Sensitivity	T = 250°C	-	143,3	-	kΩ/ppm

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### ABSOLUTE MAXIMUM RATINGS

Table 2.

Parameter	Rating
Temperature sensor	
Operating voltage	Nominal range of use : 0V to 5V
	Range of non-deterioration : 5V to 10V
Heater resistor	
Operating voltage	Nominal range of use : 0V to 7,5V
	Range of non-deterioration : 7,5V to 15V
Gas sensor	
Operating voltage	Range of non-deterioration : 0V to 20V Until
Operating temperature	350°C

## **RECOMMENDED OPERATING CONDITIONS**

Table 3.

	ТҮР	Unit	
External temperature	20 ± 5	°C	
Humidity	60 ± 5	%	
Air quality	80 / 20	% (N <sub>2</sub> / O <sub>2</sub> )	

# **TYPICAL PERFORMANCE CHARACTERISTICS**

#### 1. Temperature sensor



#### 2. Heater resistor



#### 3. Gas sensor

For the gas sensor characterization, the following protocol has been used :

ø	Dry air	Ethanol 1000 ppm	Dry air	Ethanol 1000 ppm	Dry air	NH₃ 1000 ppm	Dry air	NH₃ 1000 ppm	Dry air	
15 sec	2 min	2 min	2 min	2 min	2 min	2 min	2 min	2 min		

The gas composition is respectively :

- 80%  $N_2$  and 20%  $O_2$  for "dry air"
- $CH_3CH_2OH$  at about 0,1% in dry air for "ethanol"
- $$NH_3$$  at about 0,1% in dry air for " $$NH_3"$$

The measurements have been operated with a 20V polarization voltage across the gas sensor and by a temperature of 250°C.

#### 3.1. Gas sensor - CH<sub>3</sub>CH<sub>2</sub>OH detection



3.2. Gas sensor - NH<sub>3</sub>detection



# **APPLICATION INFORMATION**



#### PACKAGE MATERIAL INFORMATION



H Package 10-Lead TO-5 Metal Can (Reference LTC DWG # 05-08-1322)